



Covestro

## **Product Name:**

Covestro Cablelite® 950-706 Optical Fiber Coating (Matrix Coating), UV Cure (10 kg).

### **Manufacturer Part Number:**

COV-950-706-10KG

Click here for more details on the Covestro Cablelite® 950-706 Optical Fiber Coating (Matrix Coating), UV Cure (10 kg).



## **Product Data**

# Cablelite®950-706

#### **Product Description**

Cablelite\* 950-706 matrix material is a proven product in producing optical fiber ribbons. The versatility of this material for various ribbon designs is unsurpassed. Cablelite\* 950-706 is the industry standard for optical fiber ribboning.

#### **Product Benefits**

- · Extremely fast cure
- · Very low water sensitivity
- Excellent low-temperature performance
- Patent protected

#### **Performance Characteristics**

Liquid Coating	Typical Properties
Viscosity, 25°C, mPa⋅s	4850
Density, 23°C, kg⋅m <sup>-3</sup>	1120

Cured Coating* (Tested at <1% R.H.)	Typical Properties
Glass Transition Range (DMA**), °C at E' 1000 MPa	35
Glass Transition Range (DMA**), °C at E' 100 MPa	59

#### Performance Characteristics (cont'd)

Cured Coating* (Tested at 23°C, 50% R.H.)	Typical Properties
Secant modulus***, 2.5% strain, MPa on polyester	906
Elongation***, % on polyester	25
Tensile strength***, MPa on polyester	35
Degree of Cure (UV dose at 95% of Ultimate Secant Modulus, J-cm <sup>-2</sup> )	0.3
Water Absorption after 24 hrs., 250 µm films, %	2.0
Hydrogen generation (24 hrs, 80°C in air, 75 μm films, μl·g <sup>-1</sup> )	0.2

<sup>\*75</sup>  $\mu$ m films cured in nitrogen at 1.0 J-cm-2 using one D lamp, unless stated otherwise. UV dose determined with an IL-390 radiometer manufactured by International Light, Inc.

<sup>\*\*</sup>Dynamic Mechanical Analysis (see DMA graph)

<sup>\*\*\*</sup>TEM properties on polyester were obtained after 1 to 2 hours conditioning at 22 +/-2°C and 50% +/-5 RH.



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Learn More

#### **Test Methods**

Detailed test methods may be obtained through your Covestro sales representative.

#### <u>Filtration</u>

Cablelite® Inks and Matrix Materials are manufactured using fine filtration techniques designed to minimize particulate matter and to ensure high strength and uniform product performance.

#### **Storage Conditions**

Cablelite® matrix materials should be stored in their original containers at temperatures between 15° and 30°C. The bottles that are used for these are UV opaque and allow for air to diffuse through the plastic which prevents premature gelation.

#### Shelf Life

Cablelite® matrix materials have a shelf life of 18 months from the date of manufacture, provided recommended storage conditions are properly maintained.

#### **Safety Information**

This product is formulated with multifunctional acrylates which may cause skin and eye irritation and/or skin sensitization. Safety data sheets for each product are available from your Covestro sales representative. All safety and handling recommendations should be followed carefully.

#### **Conversions**

 $N = q \cdot f \times 9.807 \times 10^{-3}$  $kg \cdot mm^{-2} = MPa \times 0.102$ psi = MPa x 145 mPa·s = cps

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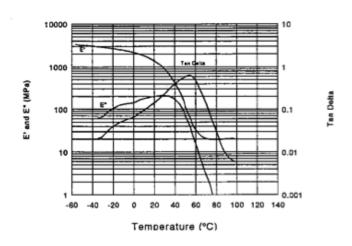
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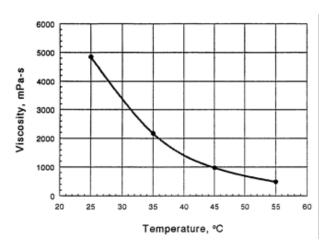
## Cablelite® 950-706



### Dynamic Mechanical Analysis (DMA)



## Viscosity vs. Temperature







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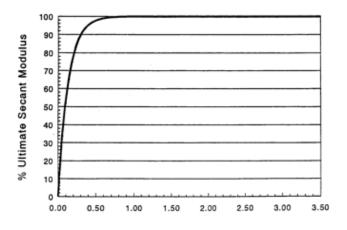
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## Cablelite® 950-706



## **Cure Speed**



## **Accelerated Aging**

