

# SAFETY DATA SHEET (SDS)



**Manufacturer:**  
Epoxy Technology

**Product Name:**  
EPO-TEK® 323LP High Temperature Epoxy, Heat Cure (4g)

**Manufacturer Part Number:**  
ET323LP-4G

▶ [Click here for more details on the EPO-TEK® 323LP High Temperature Epoxy, Heat Cure \(4g\)](#)



## EPO-TEK® 323LP PART B Safety Data Sheet

A Meridian Adhesives Group Company

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Issue date: 3/23/2022 Revision date: 12/30/2022 Supersedes: 3/23/2022 Version: 2.0

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : EPO-TEK® 323LP PART B

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives  
Recommended use : Adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.3. Supplier

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821, 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

#### 1.4. Emergency telephone number

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Acute toxicity (oral) Category 3	H301	Toxic if swallowed
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Reproductive toxicity Category 1B	H360	May damage fertility or the unborn child
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation

Full text of H statements : see section 16

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) :

Danger

Hazard statements (GHS US) :

H301 - Toxic if swallowed  
H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H318 - Causes serious eye damage  
H335 - May cause respiratory irritation  
H360 - May damage fertility or the unborn child  
Precautionary statements (GHS US) :  
P201 - Obtain special instructions before use.  
P202 - Do not handle until all safety precautions have been read and understood.

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P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P271 - Use only outdoors or in a well-ventilated area.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P310 - If swallowed: Immediately call a poison center or doctor.  
P302+P352 - If on skin: Wash with plenty of water.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P308+P313 - If exposed or concerned: Get medical advice/attention.  
P310 - Immediately call a poison center or doctor.  
P312 - Call a poison center or doctor if you feel unwell.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P330 - Rinse mouth.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole*	CAS-No.: Trade Secret	≥ 30	Acute Tox. 4 (Oral), H302
Substituted imidazole*	CAS-No.: Trade Secret	1 – 60	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
1H-Imidazole, 2-methyl-	CAS-No.: 693-98-1	< 1	Acute Tox. 4 (Oral), H302 Skin Corr. 1C, H314 Repr. 1B, H360
Reactive diluent*	CAS-No.: Trade Secret	< 1	Acute Tox. 4 (Oral), H302 Acute Tox. 4 (Inhalation), H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317

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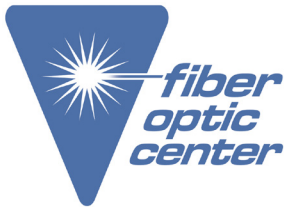
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\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret  
Comments : Components not listed are either non-hazardous or are below reportable limits.  
Full text of hazard classes and H-statements : see section 16

#### SECTION 4: First-aid measures

##### 4.1. Description of first aid measures

First-aid measures general	: Call a physician immediately.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Call a physician immediately.

##### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Serious damage to eyes.

##### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

#### SECTION 5: Fire-fighting measures

##### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

##### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

##### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

#### SECTION 6: Accidental release measures

##### 6.1. Personal precautions, protective equipment and emergency procedures

###### 6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Avoid breathing dust/fume/gas/mist/vapors/spray.

###### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

##### 6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

Data is subject to change without notice.

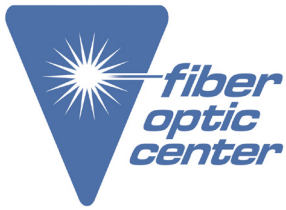
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#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.

Other information : Dispose of materials or solid residues at an authorized site.

#### 6.4. Reference to other sections

For further information refer to section 13.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

No additional information available

#### 8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

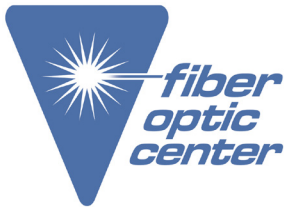
<b>Hand protection:</b> Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
<b>Eye protection:</b> Safety glasses
<b>Skin and body protection:</b> Wear suitable protective clothing
<b>Respiratory protection:</b> Wear respiratory protection.

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Personal protective equipment symbol(s):



#### SECTION 9: Physical and chemical properties

##### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: amber
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: No data available
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20°C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

##### 9.2. Other information

No additional information available

#### SECTION 10: Stability and reactivity

##### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

##### 10.2. Chemical stability

Stable under normal conditions.

##### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

##### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

##### 10.5. Incompatible materials

No additional information available

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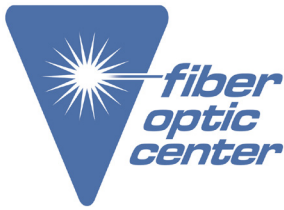
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#### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

### SECTION 11: Toxicological information

#### 11.1. Information on toxicological effects

Acute toxicity (oral) : Toxic if swallowed.  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

EPO-TEK® 323LP PART B	
ATE US (oral)	177.522 mg/kg body weight
Substituted imidazole	
ATE US (oral)	100 mg/kg body weight
Substituted imidazole	
ATE US (oral)	500 mg/kg body weight
1H-Imidazole, 2-methyl- (693-98-1)	
LD50 oral rat	1500 mg/kg (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 7 day(s))
LD50 dermal rat	> 2000 mg/kg (Rat, Dermal)
ATE US (oral)	1400 mg/kg body weight
Reactive diluent	
ATE US (oral)	1120 mg/kg body weight
ATE US (dermal)	2150 mg/kg body weight
ATE US (gases)	4500 ppmV/4h
ATE US (vapors)	11 mg/l/4h
ATE US (dust, mist)	1.5 mg/l/4h
Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye damage.
Respiratory or skin sensitization	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
1H-Imidazole, 2-methyl- (693-98-1)	
NOAEL (chronic,oral,animal/male,2 years)	13 mg/kg body weight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Remarks on results: other:Effect type: carcinogenicity (migrated information)
IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: May damage fertility or the unborn child.
STOT-single exposure	: May cause respiratory irritation.
Substituted imidazole	
STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

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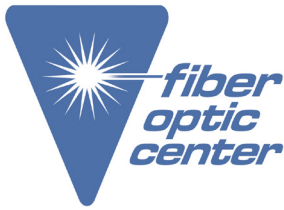
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Viscosity, kinematic : No data available  
Symptoms/effects after inhalation : May cause respiratory irritation.  
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.  
Symptoms/effects after eye contact : Serious damage to eyes.

#### SECTION 12: Ecological information

##### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

##### 1H-Imidazole, 2-methyl- (693-98-1)

LC50 - Fish [1]	190 mg/l (DIN 38412: German standard methods for the examination of water, waste water and sludge, 96 h, Leuciscus idus, Static system, Fresh water, Experimental value)
EC50 - Crustacea [1]	225.31 mg/l (EU Method C.2, 48 h, Daphnia magna, Static system, Fresh water, Experimental value)
ErC50 algae	256.3 mg/l (DIN 38412-9, 72 h, Desmodesmus subspicatus, Static system, Fresh water, Experimental value, Nominal concentration)

##### Reactive diluent

LC50 - Fish [1]	13 mg/l
NOEC chronic algae	29 mg/l

##### 12.2. Persistence and degradability

##### 1H-Imidazole, 2-methyl- (693-98-1)

Persistence and degradability : Readily biodegradable in water.

##### Reactive diluent

Persistence and degradability : Not readily biodegradable in water.

##### 12.3. Bioaccumulative potential

##### 1H-Imidazole, 2-methyl- (693-98-1)

Partition coefficient n-octanol/water (Log Pow) : 0.22 (Experimental value, Equivalent or similar to OECD 107, 25 °C)  
Bioaccumulative potential : Low potential for bioaccumulation (Log Kow < 4).

##### Reactive diluent

Partition coefficient n-octanol/water (Log Pow) : -0.15  
Bioaccumulative potential : Not bioaccumulative.

##### 12.4. Mobility in soil

##### 1H-Imidazole, 2-methyl- (693-98-1)

Surface tension : No data available in the literature  
Organic Carbon Normalized Adsorption Coefficient (Log Koc) : 2.94 (log Koc, Calculated value, pH = 7)  
Ecology - soil : Low potential for adsorption in soil.

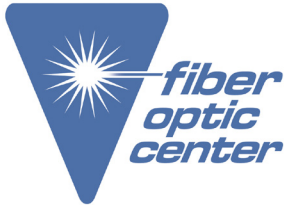
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#### 12.5. Other adverse effects

No additional information available

### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

#### 14.1. UN number

Not regulated for transport

#### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable  
Proper Shipping Name (TDG) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable

#### 14.3. Transport hazard class(es)

DOT  
Transport hazard class(es) (DOT) : Not applicable

TDG  
Transport hazard class(es) (TDG) : Not applicable

IMDG  
Transport hazard class(es) (IMDG) : Not applicable

IATA  
Transport hazard class(es) (IATA) : Not applicable

#### 14.4. Packing group

Packing group (DOT) : Not applicable  
Packing group (TDG) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable

#### 14.5. Environmental hazards

Other information : No supplementary information available.

#### 14.6. Special precautions for user

DOT  
No data available

TDG  
No data available

IMDG  
No data available

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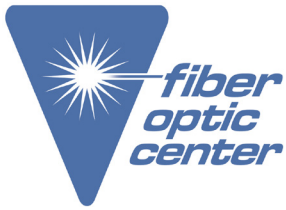
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IATA  
No data available

#### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

### SECTION 15: Regulatory information

#### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

#### 15.2. International regulations

##### CANADA

##### Substituted imidazole

Listed on the Canadian DSL (Domestic Substances List)

##### Substituted imidazole

Listed on the Canadian NDSL (Non-Domestic Substances List)

##### 1H-Imidazole, 2-methyl- (693-98-1)

Listed on the Canadian DSL (Domestic Substances List)

##### Reactive diluent

Listed on the Canadian DSL (Domestic Substances List)

##### EU-Regulations

No additional information available

##### National regulations

##### 1H-Imidazole, 2-methyl- (693-98-1)

Listed on IARC (International Agency for Research on Cancer)

#### 15.3. US State regulations

**⚠ WARNING:** This product can expose you to 2-Methylimidazole, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations  
Revision date : 12/30/2022

#### Full text of H-phrases

H301	Toxic if swallowed
H302	Harmful if swallowed

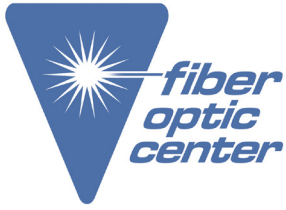
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Full text of H-phrases	
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H318	Causes serious eye damage
H319	Causes serious eye irritation
H332	Harmful if inhaled
H335	May cause respiratory irritation
H360	May damage fertility or the unborn child

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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