Manufacturer:
Epoxy Technology

Product Name:
EPO-TEK® 353NDT Thixotropic High Temperature Epoxy, Heat Cure (8oz)

Manufacturer Part Number:
ET353NDT-8OZ

Click here for more details on the EPO-TEK® 353NDT Thixotropic High Temperature Epoxy, Heat Cure (8oz)

EPOXY TECHNOLOGY
A Meridian Adhesives Group Company

EPO-TEK® 353ND-T PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Issue date: 9/21/2022 Revision date: 3/22/2023 Supersedes: 9/21/2022 Version: 2.0

SECTION 1: Identification

1.1. Identification

Product form : Mixture
Product name : EPO-TEK® 353ND-T PART A

1.2. Recommended use and restrictions on use

Use of the substance/mixture : Adhesives
Recommended use : Adhesives
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

1.3. Supplier

Epoxy Technology, Inc.
14 Fortune Drive
Billerica, MA 01821
USA
T 978-667-3805 - F 978-663-9782
www.epotek.com

1.4. Emergency telephone number

Emergency number : VelocityEHS: +1 (800) 255-3924, +1 (813) 248-0585

SECTION 2: Hazard(s) identification

2.1. Classification of the substance or mixture

GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Specific target organ toxicity (single exposure) Category 1	H370	Causes damage to organs
Hazardous to the aquatic environment – Chronic Hazard Category 2	H411	Toxic to aquatic life with long lasting effects

Full text of H statements : see section 16

2.2. GHS Label elements, including precautionary statements

GHS US labeling

Hazard pictograms (GHS US) :

Signal word (GHS US) : Danger
Hazard statements (GHS US) : H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H370 - Causes damage to organs
H411 - Toxic to aquatic life with long lasting effects
Precautionary statements (GHS US) : P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P272 - Contaminated work clothing must not be allowed out of the workplace.
P273 - Avoid release to the environment.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.

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P302+P352 - If on skin: Wash with plenty of water.
P307+P311 - If exposed: Call a poison center/doctor.
P321 - Specific treatment (see supplemental first aid instruction on this label).
P332+P313 - If skin irritation occurs: Get medical advice/attention.
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P391 - Collect spillage.
P405 - Store locked up.
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 9003-36-5	≥ 60	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Polar activator*	CAS-No.: Trade Secret	< 0.60	Flam. Liq. 2, H225 Acute Tox. 3 (Oral), H301 Acute Tox. 3 (Dermal), H311 Acute Tox. 3 (Inhalation), H331 STOT SE 1, H370

*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret
Comments : Components not listed are either non-hazardous or are below reportable limits.
Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : IF exposed or concerned: Get medical advice/attention.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

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4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.
Methods for cleaning up : Take up liquid spill into absorbent material.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wear personal protective equipment.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool.

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

No additional information available

8.2. Appropriate engineering controls

Appropriate engineering controls	:	Ensure good ventilation of the work station.
Environmental exposure controls	:	Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
Eye protection:
Safety glasses
Skin and body protection:
Wear suitable protective clothing
Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	:	Liquid
Color	:	tan
Odor	:	Mild odor
Odor threshold	:	No data available
pH	:	No data available
Melting point	:	No data available
Freezing point	:	No data available
Boiling point	:	No data available
Flash point	:	No data available
Relative evaporation rate (butyl acetate=1)	:	No data available
Flammability	:	Not applicable.
Vapor pressure	:	No data available
Relative vapor density at 20°C	:	No data available
Relative density	:	No data available
Solubility	:	No data available
Partition coefficient n-octanol/water (Log Pow)	:	No data available
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
Viscosity, kinematic	:	No data available

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Viscosity, dynamic	:	No data available
Explosion limits	:	No data available
Explosive properties	:	No data available
Oxidizing properties	:	No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	:	Not classified
Acute toxicity (dermal)	:	Not classified
Acute toxicity (inhalation)	:	Not classified

Polar activator	
LD50 oral rat	1187 – 2769 mg/kg body weight (BASF test, Rat, Male / female, Experimental value, Aqueous solution, Oral, 7 day(s))
LD50 dermal rabbit	300 mg/kg Source: ECHA
LC50 Inhalation - Rat	128 mg/l air (BASF test, 4 h, Rat, Male / female, Experimental value, Inhalation (vapours))
ATE US (oral)	100 mg/kg body weight
ATE US (dermal)	300 mg/kg body weight
ATE US (gases)	700 ppmV/4h
ATE US (vapors)	3 mg/l/4h
ATE US (dust, mist)	0.5 mg/l/4h

Skin corrosion/irritation	:	Causes skin irritation.
Serious eye damage/irritation	:	Not classified
Respiratory or skin sensitization	:	May cause an allergic skin reaction.

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Germ cell mutagenicity	:	Not classified
Carcinogenicity	:	Not classified
Reproductive toxicity	:	Not classified

Polar activator	
NOAEL (animal/male, F0/P)	< 1000 mg/kg body weight Animal: mouse, Animal sex: male

STOT-single exposure	:	Causes damage to organs.

Polar activator	
STOT-single exposure	Causes damage to organs.

STOT-repeated exposure	:	Not classified

Epoxy phenol novolac resin (9003-36-5)	
NOAEL (oral,rat,90 days)	≈ 250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard	:	Not classified
Viscosity, kinematic	:	No data available
Symptoms/effects after skin contact	:	Irritation. May cause an allergic skin reaction.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	:	Toxic to aquatic life with long lasting effects.

Epoxy phenol novolac resin (9003-36-5)	
LC50 - Fish [1]	1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
EC50 - Crustacea [1]	3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Polar activator	
LC50 - Fish [1]	15400 mg/l (EPA 660/3 - 75/009, 96 h, Lepomis macrochirus, Flow-through system, Fresh water, Experimental value, Lethal)
EC50 - Crustacea [1]	18260 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 96 h, Daphnia magna, Semi-static system, Fresh water, Experimental value, Locomotor effect)
NOEC (chronic)	208 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

Epoxy phenol novolac resin (9003-36-5)	
Persistence and degradability	Not readily biodegradable in water.

Polar activator	
Persistence and degradability	Readily biodegradable in the soil. Readily biodegradable in water.
Biochemical oxygen demand (BOD)	0.6 – 1.12 g O_2/g substance
Chemical oxygen demand (COD)	1.42 g O_2/g substance

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Polar activator	
ThOD	1.5 g O_2/g substance

12.3. Bioaccumulative potential

Epoxy phenol novolac resin (9003-36-5)	
Partition coefficient n-octanol/water (Log Pow)	2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).

Polar activator	
BCF - Fish [1]	1 – 4.5 (72 h, Cyprinus carpio, Static system, Fresh water, Experimental value)
Partition coefficient n-octanol/water (Log Pow)	-0.77 (Experimental value)
Bioaccumulative potential	Low potential for bioaccumulation (BCF < 500).

12.4. Mobility in soil

Epoxy phenol novolac resin (9003-36-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.

Polar activator	
Mobility in soil	2.75 Source: HSDB
Surface tension	No data available in the literature
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	-0.89 – -0.21 (log Koc, Calculated value)
Ecology - soil	Highly mobile in soil.

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

14.1. UN number

DOT NA No : UN3082
UN-No. (TDG) : UN3082
UN-No. (IMDG) : 3082
UN-No. (IATA) : 3082

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14.2. UN proper shipping name

Proper Shipping Name (DOT)	:	Environmentally hazardous substances, liquid, n.o.s.
Proper Shipping Name (TDG)	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Proper Shipping Name (IMDG)	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)
Proper Shipping Name (IATA)	:	Environmentally hazardous substance, liquid, n.o.s. (Epoxy Phenol Novolac)

14.3. Transport hazard class(es)

DOT

Transport hazard class(es) (DOT) : 9
Hazard labels (DOT) : 9

TDG

Transport hazard class(es) (TDG) : 9
Hazard labels (TDG) : 9

IMDG

Transport hazard class(es) (IMDG) : 9
Hazard labels (IMDG) : 9

IATA

Transport hazard class(es) (IATA) : 9
Hazard labels (IATA) : 9

14.4. Packing group

Packing group (DOT)	:	III
Packing group (TDG)	:	III
Packing group (IMDG)	:	III
Packing group (IATA)	:	III

14.5. Environmental hazards

Dangerous for the environment : Yes
Marine pollutant : Yes

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Other information	:	No supplementary information available.

14.6. Special precautions for user

DOT

UN-No.(DOT)	:	UN3082
DOT Special Provisions (49 CFR 172.102)	:	8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies. 146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination. 173 - An appropriate generic entry may be used for this material. 335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = 97 / 1 + a (tr - tf) Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	:	155
DOT Packaging Non Bulk (49 CFR 173.xxx)	:	203
DOT Packaging Bulk (49 CFR 173.xxx)	:	241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	:	No Limit
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	:	No Limit
DOT Vessel Stowage Location	:	A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

TDG

UN-No. (TDG)	:	UN3082

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TDG Special Provisions	:	16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks). (2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name: (a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S; (b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S; (c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S; (d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S; or (e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S. (3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment: (a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or (b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS,99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, may be handled, offered for transport or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means containment and during transport. (2) These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S, or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S, on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.
Explosive Limit and Limited Quantity Index	:	5 L
Excepted quantities (TDG)	:	E1
Emergency Response Guide (ERG) Number	:	171

IMDG

Special provision (IMDG)	:	274, 335, 969
Limited quantities (IMDG)	:	5 L
Excepted quantities (IMDG)	:	E1
Packing instructions (IMDG)	:	LP01, P001
Packing provisions (IMDG)	:	PP1
IBC packing instructions (IMDG)	:	IBC03
Tank instructions (IMDG)	:	T4
Tank special provisions (IMDG)	:	TP1, TP29
EmS-No. (Fire)	:	F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE
EmS-No. (Spillage)	:	S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS
Stowage category (IMDG)	:	A

IATA

PCA Excepted quantities (IATA)	:	E1
PCA Limited quantities (IATA)	:	Y964
PCA limited quantity max net quantity (IATA)	:	30kgG
PCA packing instructions (IATA)	:	964
PCA max net quantity (IATA)	:	450L
CAO packing instructions (IATA)	:	964
CAO max net quantity (IATA)	:	450L

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Special provision (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Polar activator	CAS-No. 67-56-1	< 0.60%

Polar activator	
Listed on EPA Hazardous Air Pollutant (HAPS)	
CERCLA RQ	5000 lb

15.2. International regulations

CANADA

Epoxy phenol novolac resin (9003-36-5)
Listed on the Canadian DSL (Domestic Substances List)

Polar activator
Listed on the Canadian DSL (Domestic Substances List)

EU-Regulations

No additional information available

National regulations

Epoxy phenol novolac resin (9003-36-5)
Listed on INSQ (Mexican National Inventory of Chemical Substances)

Polar activator
Listed on INSQ (Mexican National Inventory of Chemical Substances)

15.3. US State regulations

⚠ **WARNING:** This product can expose you to Polar activator, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Component	State or local regulations
Polar activator()	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List

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Click here for more details on the EPO-TEK® 353NDT Thixotropic High Temperature Epoxy, Heat Cure (8oz)

EPO-TEK® 353ND-T PART A

Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations
Revision date : 03/22/2023

Full text of H-phrases	
H225	Highly flammable liquid and vapor
H301	Toxic if swallowed
H311	Toxic in contact with skin
H315	Causes skin irritation
H317	May cause an allergic skin reaction
H331	Toxic if inhaled
H370	Causes damage to organs
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.